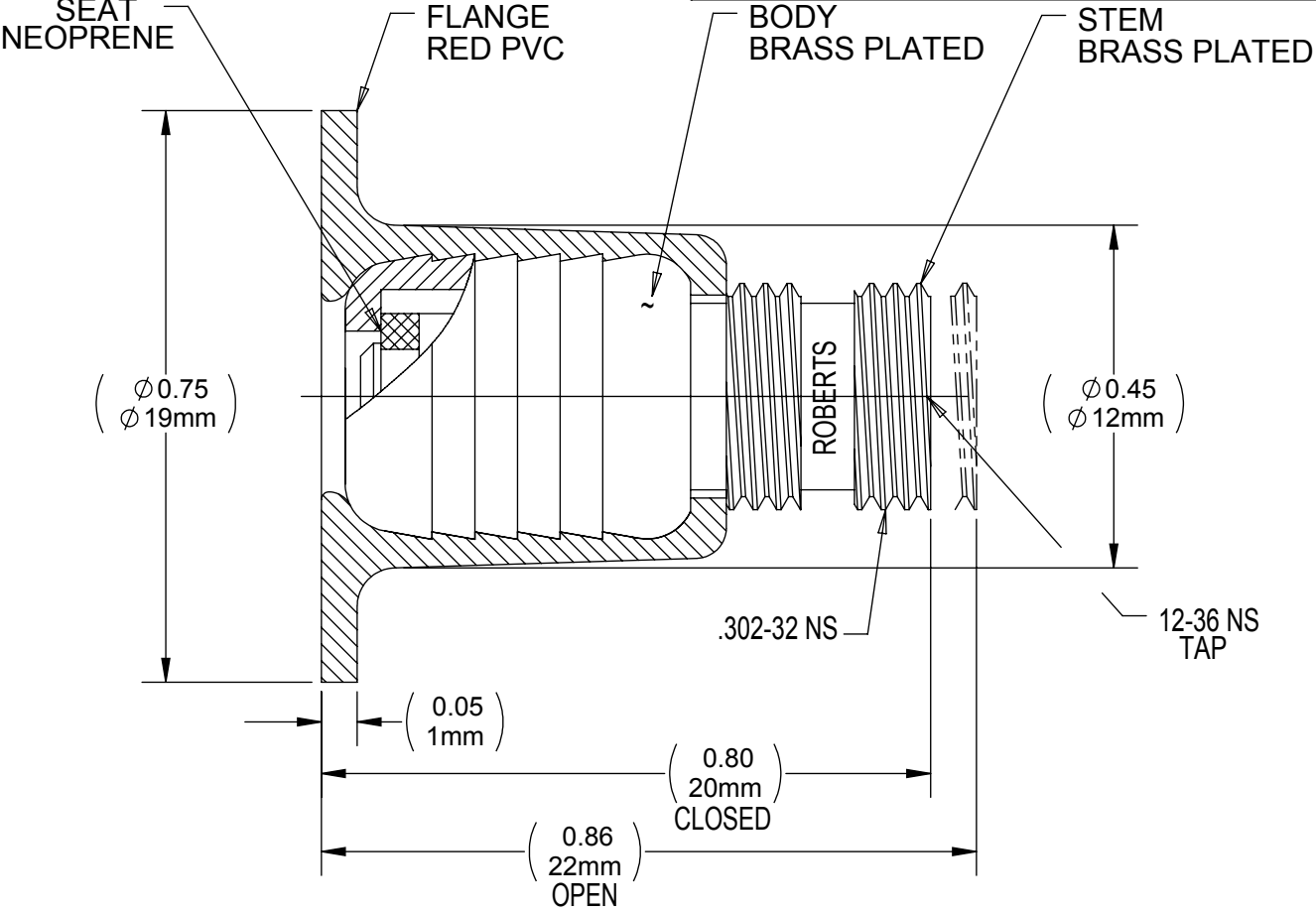


DRAWING NO. <b>C40ASE</b>	REV <b>B</b>	<b>Customer Drawing</b>	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			1	DRWG C40ASEX REPLACES C40ASE C40ASEU	02-13-98	JW
			B	UPDATE NOTES, ADD CRITICAL DIMENSIONS, REMOVE SUFFIX OPTION. ECN 4261	11/30/09	AK




- NOTES:
1. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
  2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
  3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN METRIC BELOW.

**QUALITY CRITERIA:**

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm <sup>2</sup> MAX. NO MORE THAN 3 PER PART.

<b>MOLDED PARTS:</b> GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA
<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

<b>DRAWN BY</b> M.S.	<b>DATE</b> 02-13-98
<b>APPROVED BY</b> JW	<b>DATE</b>
<b>MATERIAL</b> BRASS NICKLE PLATED	
<b>FINISH</b>	
<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	<b>THIRD ANGLE PROJECTION</b> 

		<i>Halkey-Roberts</i>	
TITLE <b>INSERTION VALVE IN FLANGE</b>			
SIZE <b>A</b>	DRAWING NO. <b>C40ASE</b>	REV <b>B</b>	
SCALE <b>4:1</b>	<b>DO NOT SCALE DRAWING</b>	SHEET <b>1 OF 1</b>	